# A VAPORIZATION STUDY OF Al<sub>2</sub>Te<sub>3</sub>

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## ABSTRACT

The vapour pressure over solid  $Al_2Te_3$  has been determined by means of mass-spectrometric, thermobalance, and torsion-effusion techniques in the temperature range 538— 760 K. The mass-spectrometric analysis showed that, in the temperature range explored,  $Te_2(g)$  is the only species present in the vapour. The pressure—temperature dependence of  $Te_2(g)$  was found to be

 $\log P(kPa) = (5.709 \pm 0.297) - (8270 \pm 152)/T$ 

Tellurium seems to vaporize at nearly unit activity and this could be explained by the occurrence of the solid-state reaction  $Al_2Te_3(s) = 2/5 Al_5Te(s) + 13/5 Te(s)$  and subsequent vaporization of tellurium to  $Te_2(g)$ . A value of  $\Delta H^0_{298}(f) = -270.4 \pm 21 \text{ kJ}$  mole<sup>-1</sup> for the heat of formation of  $Al_5Te(s)$  has been derived.

## INTRODUCTION

Binary compounds of IIIB—VIB elements have technological importance as semiconductors. Knowledge of the condensed phase—vapor phase equilibria in these systems is also of interest in relation to the controlled crystal growth processes. The vaporization behaviour of some gallium VIB elements compounds has been investigated previously [1,2] in this laboratory. Apparently, no vaporization study of aluminum telluride has been reported as yet. In this paper we report the results of vapour pressure measurements over samples of solid  $Al_2Te_3$  synthesized by different techniques.

## EXPERIMENTAL PROCEDURE AND RESULTS

The sample of  $Al_2Te_3$  purchased from K and K, I.C.N. Pharmaceuticals Inc., had a stated purity of 99% or higher, with Te and  $Al_2O_3$  as the main impurities. To prevent interaction with moisture, handling of the sample during the operations of filling the effusion cells was performed in a dry-box. The vaporization experiments were carried out using the Knudsen massspectrometric, thermogravimetric, and torsion-effusion techniques.

## Mass spectrometry

The measurements were carried out with a Bendix time-of-flight mass

spectrometer, model 3015, coupled with a Knudsen-cell source. The sample was vaporized from a conventional graphite crucible heated by electron bombardment. Details of the apparatus and procedure have been described previously [3]. On heating the sample over the temperature range 538–595 K, only the ions Te<sup>+</sup><sub>2</sub> and Te<sup>+</sup> were observed as products formed from the vapours effusing from the cell and were identified by the usual procedure [4]. Their appearance potentials,  $9.0 \pm 0.2$  and  $11.0 \pm 0.3$  eV, respectively, relative to that of Hg<sup>+</sup> taken as standard [5], indicate that Te<sub>2</sub>(g) is the only gaseous species in equilibrium over Al<sub>2</sub>Te<sub>3</sub>(s) and that Te<sup>+</sup> is in practice formed by fragmentation of Te<sub>2</sub>(g).

According to the phase diagram reported by Hansen and Anderko [6], one could conclude that  $Al_2Te_3(s)$ , in the temperature range explored, vaporizes according to the equation

$$Al_2Te_3(s) = 2/5 Al_5Te(s) + 13/10 Te_2(g)$$
 (1)

The values of Te<sub>2</sub>(g) pressures at each temperature were calculated from the ion intensities,  $I^{+}$ , corrected for the isotopic abundance and the fragmentation contributions using the well-known relation  $P = I^{+}T/K$ . The value of the instrument sensitivity factor (K) was determined by a quantitative vaporization of silver [7]. The ionization cross-section of Te<sub>2</sub> was estimated from the data of Mann [8] and adopting the additivity postulate. The vapour pressure values so derived are reported in Table 1 and shown in Fig. 1 as a plot of log P vs. 1/T. The least-squares fit of these data yielded the equation

$$\log P(kPa) = (5.864 \pm 0.301) - (8340 \pm 171)/T$$

where the uncertainties are the standard deviations in the intercept and slope. Furthermore, two isothermal vaporization experiments were carried out by heating small amounts of  $Al_2Te_3$  at 564 and 583 K, respectively. In both cases the  $Te_2^+$  ion intensity remained fairly constant during the vapor-

TABLE 1

T	P		
(K)	(kPa)		
538	$2.477 \times 10^{-10}$		
550	$5.236 \times 10^{-10}$		
560	$9.419 \times 10^{-10}$		
563	$9.419 \times 10^{-10}$		
564 <sup>a</sup>	$1.117 \times 10^{-9}$		
570	$1.714 \times 10^{-9}$		
574	2.404 × 10 <sup>-9</sup>		
577	$2.259 \times 10^{-9}$		
583 <sup>a</sup>	$3.784 \times 10^{-9}$		
584	3.581 × 10 <sup>-9</sup>		
590	5.546 × 10 <sup>-9</sup>		
595	$8.222 \times 10^{-9}$		

Pressures of Te<sub>2</sub>(g) over Al<sub>2</sub>Te<sub>3</sub>(s) measured by the mass-spectrometric technique

<sup>a</sup> From the quantitative vaporization run.



Fig. 1. Plot of log P vs. 1/T for solid Al<sub>2</sub>Te<sub>3</sub>.

ization time and dropped quickly when the samples were reduced to about 20% of the initial weight. On heating the residue up to about 900 K, the vaporization of small amounts of  $Te_2(g)$  occurred, but the corresponding pressure values were negligible and not easily reproducible.

# Thermogravimetry

Thermogravimetry measurements were carried out using a Setaram Ugyne Eyraud model 1360 thermobalance coupled with a graphite Knudsen cell suspended in the isothermal zone of the furnace. Details of the assembly and of the method were described in a previous work [9]. The vapour pressure values over  $Al_2Te_3(s)$  were measured in two different runs over the temperature range 595–706 K using two cells with different diameters of effusion holes. According to the mass-spectrometric results,  $Te_2(g)$  was assumed to be the only gaseous species effusing from the cell. At each measured temperature the vapor pressure was calculated from the rate of mass-loss (dm/dt) of the sample by the Knudsen equation [10]

 $P(kPa) = 2.28 (T/M)^{1/2} (SK)^{-1} dm/dt$ 

where M is the molar mass, S the area of the effusion hole of the cell and K the Clausing factor [11]. The results are reported in Table 2 and Fig. 1.

The second-law treatment of the data obtained in both runs gives the following pressure—temperature equations

Run 1:  $\log P(kPa) = (5.479 \pm 0.262) - (8133 \pm 170)/T$ Run 2:  $\log P(kPa) = (5.312 \pm 0.321) - (8037 \pm 211)/T$ 

## TABLE 2

Run 1 <sup>a</sup>		Run 2 <sup>b</sup>		
Т (К)	P (kPa)	 Т (К)	P (kPa)	
595 616 628 639 649 659 671 689 706	$8.790 \times 10^{-9}$ $2.158 \times 10^{-8}$ $3.837 \times 10^{-8}$ $5.808 \times 10^{-8}$ $8.395 \times 10^{-8}$ $1.271 \times 10^{-7}$ $2.061 \times 10^{-7}$ $4.207 \times 10^{-7}$ $1.132 \times 10^{-6}$	611 622 628 644 657 667 680 691 695	$1.213 \times 10^{-8} \\ 3.420 \times 10^{-8} \\ 2.911 \times 10^{-8} \\ 7.482 \times 10^{-8} \\ 1.057 \times 10^{-7} \\ 2.312 \times 10^{-7} \\ 3.342 \times 10^{-7} \\ 4.305 \times 10^{-7} \\ 4.943 \times 10^{-7} \\ -7 \\ -7 \\ -7 \\ -7 \\ -7 \\ -7 \\ -7 \\ -7$	

Pressure of Te<sub>2</sub>(g) over Al<sub>2</sub>Te<sub>3</sub>(s) measured by thermogravimetric technique

<sup>a</sup> Cell with effusion hole  $0.100 \pm 0.005$  cm in diameter.

<sup>b</sup> Cell with effusion hole 0.110 ± 0.005 cm in diameter.

# Torsion-effusion

The method and the experimental apparatus have been described in detail previously [12,13]. Pressure values of Te<sub>2</sub>(g) were derived from the torsion angle,  $\alpha$ , of the torsion wire on which the effusion cell is suspended, by the equation

$$P = 2 \alpha K / (a_1 l_1 f_1 + a_2 l_2 f_2)$$

where K is the torsion constant of the torsion wire,  $a_1$  and  $a_2$  the areas of the effusion holes,  $l_1$  and  $l_2$  the moment arms, and  $f_1$  and  $f_2$  the geometrical correction factors given by Freeman and Searcy [14].

In Table 3 are reported the geometrical constants of the two graphite cells

Physical constants of the torsion-elfusio	ical constants of the torsion-elfusion apparatus <sup>a</sup>				
	Cell A (graphite)	Cell B (pyrophillite)			
Orifice area cells <sup>b</sup> (±0.05)10 <sup>-3</sup> cm <sup>2</sup>	(1) 7.85 (2) 7.80	3.80 3.30			
Force correction factors [14]	(1) 0.597 (2) 0.584	0.371 0.351			
Moment arm (cm) ±0.01	(1) 0.825 (2) 0.860	0.753 0.749			

# TABLE 3

<sup>a</sup> The torsion constant, K, of tungsten wire (length 35.0 ± 0.5 cm; diameter 30  $\mu$ m) is equal to 0.346 ± 0.003 dyne cm rad<sup>-1</sup>.

<sup>b</sup> Measured by photographic enlargement.

TABLE 4

	Cell B		Cell A
<i>P</i> (kPa)	 Т (К)	P (kPa)	 Т (К)
 1 695 x 10 <sup>-7</sup>	660	4 645 X 10 <sup>-8</sup>	631
$3335 \times 10^{-7}$	677	$4.645 \times 10^{-8}$	638
$6.209 \times 10^{-7}$	692	$7.045 \times 10^{-8}$	646
$9.203 \times 10^{-7}$	703	9 290 x 10 <sup>-8</sup>	650
$1.393 \times 10^{-6}$	713	$1.472 \times 10^{-7}$	661
$1.479 \times 10^{-6}$	719	$2.944 \times 10^{-7}$	676
2 198 × 10 <sup>-6</sup>	723	$3.639 \times 10^{-7}$	681
$2.698 \times 10^{-6}$	732	$3.793 \times 10^{-7}$	683
$3.532 \times 10^{-6}$	740	5.117 × 10 <sup>-7</sup>	691
6 109 × 10 <sup>-6</sup>	753	$1.702 \times 10^{-6}$	719
$7.586 \times 10^{-6}$	759	$1.603 \times 10^{-6}$	719
$8.054 \times 10^{-6}$	760		

Pressures of  $Te_2(g)$  over  $Al_2Te_3(s)$  measured by the torsion-effusion technique

and the torsion wires used. Here again two vaporization runs were carried out in the temperature range 631-760 K. The results are reported in Table 4 and Fig. 1. The least-squares treatment of the data yielded the following equations

Cell A:  $\log P(kPa) = (5.789 \pm 0.179) - (8331 \pm 120)/T$ Cell B:  $\log P(kPa) = (5.984 \pm 0.139) - (8442 \pm 101)/T$ 

where the associated uncertainties are standard deviations.

As noted in the course of the mass-spectrometric investigations, a rapid decrease of the torsion angle was also observed in the torsion effusion measurements when  $\sim 81 \pm 2\%$  (by weight) of the sample had evaporated.

#### CONCLUSIONS

The mass-spectrometric investigation indicated that, in the temperature range studied,  $Al_2Te_3(s)$  vaporizes according to the decomposition reaction (1). In the course of the vaporization process the pressure values were sufficiently constant and reproducible until the sample had lost  $82 \pm 2\%$  of its original weight. At this composition, corresponding in the phase diagram to an intermediate compound of the formula  $Al_5Te$ , the vapour pressure of  $Te_2(g)$  dropped below the sensitivity of the techniques employed (~ $10^{-10}$  kPa). Such behaviour seems to support the proposed vaporization reaction (1) with the formation of a stable  $Al_5Te(s)$  phase. However, the existence of this phase is not yet proved, becuase the results of X-ray analysis showed that the residue was in a rather amorphous state and therefore no positive identification could be obtained.

From the vapour pressure equation calculated by utilizing all the data obtained with the three different experimental techniques, the following equation was selected

## $\log P(\text{kPa}) = (5.709 \pm 0.297) - (8270 \pm 152)/T$

where the intercept and the slope and their associated standard deviations were obtained by proportionally weighting the corresponding values of each set of measurements to the number of points. From this equation, the second-law enthalpy change of the vaporization reaction (1),  $\Delta H_{298}^0 = 205 \pm$ 12 kJ mole<sup>-1</sup>, could be derived. The estimated error also included the uncertainties connected with the instrument calibration constants and the temperature measurements.

It is interesting to note that tellurium vaporizes at nearly unit activity with a temperature dependence, shown in Fig. 1, very close to that for the pure element reported in the literature [15], and also in agreement with the results of a torsion—effusion vaporization of pure tellurium made for calibration purposes in the course of the present experiments. A possible explanation for this behaviour could be the presence of free tellurium in the sample as a result of a solid-state reaction

 $Al_2Te_3(s) = 2/5 Al_5Te(s) + 13/5 Te(s)$ 

and subsequent vaporization of tellurium to  $Te_2(g)$ .

If Al<sub>5</sub>Te(s) is formed, its heat of formation could be derived through a thermochemical cycle. Using the heat of formation of Al<sub>2</sub>Te<sub>3</sub> selected by Mills [16],  $\Delta H_{298}^0(f) = -318.5 \pm 4.2$  kJ mole<sup>-1</sup>, the sublimation enthalpy of tellurium to Te<sub>2</sub>(g),  $\Delta H_{298}^0(sub) = 168.0 \pm 0.8$  kJ mole<sup>-1</sup> [15], and the enthalpy change of reaction (1) reduced to 298 K employing the Neumann-Kop rule and the heat contents reported by Hultgren et al. [15]:  $\Delta H_{298}^0 = 213 \pm 13$  kJ mole<sup>-1</sup>, the value  $\Delta H_{298}^0(f) = -270 \pm 21$  kJ mole<sup>-1</sup> was derived for the formation of Al<sub>5</sub>Te(s).

By heating the residue at a higher temperature a further release of  $Te_2(g)$  was noted, but its pressure was very low and not reproducible. It is possible that the vaporization of  $Te_2(g)$  from  $Al_sTe(s)$  is kinetically controlled by some diffusion process. Moreover, vapour pressure measurements at temperatures higher than 813 K over  $Al_2Te_3(s)$  could not be made with the techniques used because the vapour pressure was too high.

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